





FROM THE ROAD TO THE WATER

C4 was born in 1986 thanks to the passion of Nicoletta and Marco Bonfanti.

Until the mid 1980s, bicycle forks and frames were all manufactured with metal tubes. Marco Bonfanti has a revolutionary idea and designs AERO: the first carbon fiber monocoque bicycle frame in the world.

The revolutionary process for the moulding of carbon fiber, called NJC (No Joint Construction) allows C4 to manufacture complex structures in composite materials which are hollow and without junctions. This manufacturing process will be the technical base on which future products will be designed and developed.







In 1989, Marco Bonfanti, passionate about C4 has pursued, in the years, a technical diving, manufactured the first carbon fiber fin blades in the world. It is a leap forward and the world of freediving will never be the same.

and functional vision with a focus on the design of its products.

New models of fins have been developed through the years and in 2000 C4 intro-







INNOVATION AND **DESIGN**

duced to the market MONOSCOCCA: the first speargun in the world manufactured with a monocoque carbon fiber hollow structure. In 2019 a new important era begins for C4. The Ciceri brothers, former owners of Omersub, purchase a major part of the company.











ENVIRONMENTAL CONSCIOUSNESS

Today, C4 is a company with deep roots in the North of Italy and its products are distributed all over the world. The manufacturing of the carbon fiber blades is entirely carried out in Italy through an innovative and environmentally friendly process. Every C4 product fea-

tures an exclusive design and they are designed, prototyped and tested internally at our manufacturing facilities in Albiate (MB) and Olginate (LC). Innovation, design and the continuous search of performance are at the base of all C4 products and they are an integral part of our DNA.

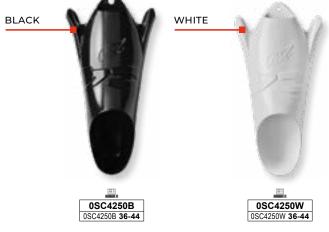
















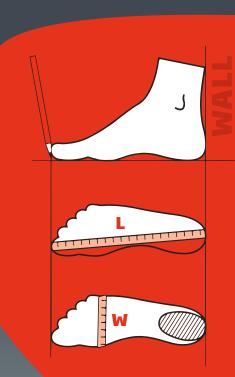






CHOOSE YOUR FOOTPOCKET FIT

- Position a sheet of paper on the floor next to a wall.
- Position your foot heel next to the wall keeping your foot on the paper.
- Take note of the length and width of your foot.
- Measure the dimensions.
- Choose the footpocket that better fits your foot from the table.





_					
EU SIZE	US SIZE			L MAX	W MAX
36/37	4 /4.5	✓	~	223 mm	87 mm
38 /39	5.5/6	~	~	242 mm	94 mm
40 /41	7/8	~	~	261 mm	101 mm
41/42	8 /9	~	~	264 mm	104 mm
42/43	8.5 / 9.5	~	~	280 mm	108 mm
43 / 44	9.5 / 10.5	~	~	284 mm	112 mm
44/45	11/12	~	~	299 mm	115 mm
46 / 47	12/13	×	~	318 mm	122 mm
48/49	13/14	×	×	337 mm	129 mm

FOCUS ON CARBON FIBER



Carbon fiber, carbon fiber fabric and how it is used.

Carbon fiber is material which is produced initially in a thread. Thousands of these threads, together, make up a bigger thread which is then used as a standard fabric and can therefore be braided and woven to create a carbon fiber cloth.

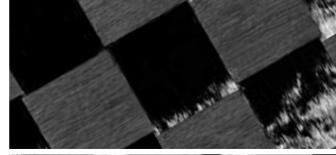
Carbon fiber fabrics are used to create a variety of "composites" which are called this way because they are made up of carbon fiber and a so called matrix, generally a resin. The matrix keeps the fibers in place so that they can be in the correct position and work efficiently. It also protects the fibers and keeps the product in its original shape.

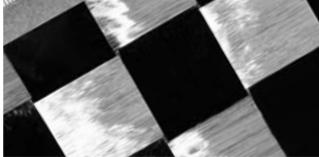
Many different carbon fiber fabrics. How do we choose the best one for our application.

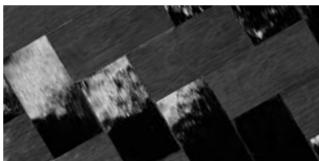
There are many different types of carbon fibers which feature a different resistance and elastic module. Excellent fin blades must be resistant and, at the same time, they must be flexible and reactive. These characteristics are achieved by using High Tensil fabrics which have the best elasticity among all carbon fibers, in combination with a low percentage of resin in the composite.

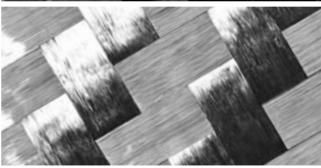
A further improvement is achieved by using "Spread Tow" fabrics. These fabrics make the blades highly reactive and prevent breakings. C4 blades are extremely resistant and reactive and they maintain their features over time.

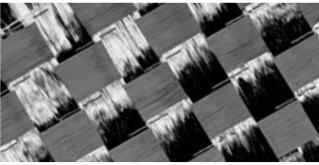
	CARBON FIBER YARN TYPE	HIGH TENSIL	FIN BLADE TENSILE STRENGHT %	FIN BLADE ENERGY ABSORPTION%	FIN BLADE ELASTIC LIMIT %
HT BLACK 25P	TR50S 15K	4900 MPA	340%	38%	260%
HT ALU 25P	TR50S 15K	4900 MPA	340%	38%	260%
HT BLACK 15P	TR50S 15K	4900 MPA	320%	40%	250%
HT ALU 15P	TR50S 15K	4900 MPA	320%	40%	250%
T700 PERFORMANCE	T700 12K	4900 MPA	240%	50%	200%
T700 SUPERFORCE	T700 12K	4900 MPA	210%	66%	150%
T300 TW	T300 3K	3530 MPA	100%	100%	100%

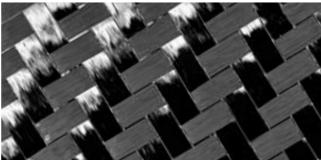


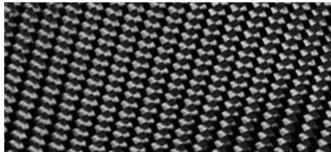


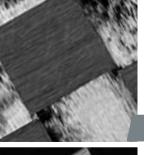


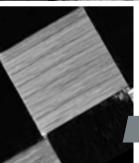


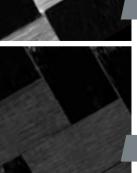


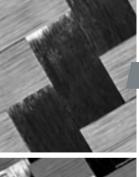


















Mitsubishi TR50S HighTensil 4900 MPa "Flat" carbon fiber. Spread tow fabrics construction crossed with 25mm (1") Plain UD carbon fiber.

HT ALU 25P

Mitsubishi TR50S HighTensil 4900 MPa "Flat" carbon fiber. Spread tow fabrics construction crossed with 25mm (1") Plain UD carbon fiber. 50% of the surface is aluminised and refracting.

HT BLACK 15T

Mitsubishi TR50S HighTensil 4900 MPa "Flat" carbon fiber. Spread tow fabrics construction crossed with Twill of 15mm (19/32") UD carbon fiber.

HT ALU 15T

Mitsubishi TR50S HighTensil 4900 MPa "Flat" carbon fiber. Spread tow fabrics construction crossed with Twill of 15mm (19/32") UD carbon fiber. 100% of the surface is aluminised and refracting.

T700 PERFORMANCE

Toray T700S HigthTensile 4900 MPa carbon fiber. Spread tow construction 15mm (19/32") plain fabrics.

T700 SUPERFORCE

Toray T700S HigthTensile 4900 MPa carbon fibre. 7mm (9/32" inch) plain fabrics construction.

T300 TW

Toray T300 HigthTensile 3530 MPa carbon fibre. Twill fabrics construction.



FIBER FINS	200 APNEA	200 PESCA	200 BETTA	200 FIRESTONE	200 CAMU	MB 001	MB 002
CARBON F BLADE	b						
USE SPEARFISHING	×	4	4	<i></i>	V	w/	4
FREEDIVING	~	V	V	V		<i></i>	
	•						
FEATURES							
MATERIAL	HT 15	HT 15	HT 15	HT 15	HT 15	T 700	T 700
BLADE SIZE	940 x 192 mm	940 x 192 mm	940 x 192 mm	770 X 192 mm	770 X 192 mm	806 x 195 mm	874 x 192 mm
HARDNESS	20 EXTRA SOFT 25 SOFT 30 MEDIUM	25 SOFT 30 MEDIUM 35 MED-HARD	20 EXTRA SOFT 25 SOFT	25 SOFT 30 MEDIUM 40 HARD	25 SOFT 30 MEDIUM 40 HARD	20+ SOFT 25+ MEDIUM 30+ HARD	20+ SOFT 25+ MEDIUM 30+ HARD
ANGLE				29° + 3° = 32°			
FEATURED WITH FOOTPOCKET	mod. 200 upper: black sole: white	mod. 200 upper: black sole: green	mod. 200 upper: black sole: white	mod. 200 upper: black sole: red	mod. 200 upper: black sole: green	mod. 250 black	mod. 250 black
TOTAL WEIGHT	starting from 510 gr.	starting from 510 gr.	starting from 510 gr.	starting from 450 gr.	starting from 450 gr.	starting from 500 gr.	starting from 520 gr.
WATER RAIL	WHITE	PRE- GREEN	SHAPED ANGLE	OF 3 ° RED/BLACK	GREEN	ELASTIC-K10 BLACK	ELASTIC-K10 BLACK
FOOTPOCKET COMPATIBILITY		COMPATIBLE	WITH 200 FOOT	POCKETS ONLY			IBLE WITH OCKETS ONLY
FEATURED WITH A BAG	~	~	~	~	V	×	×

PALA	
A	
7	
\$	
~	
×	

.	NEW .	NEW	
FINS	STORM NEW	PREDATOR	UP BLACK
PLASTIC BLADE FINS	Second Life Ch		· Andrew
SPEARFISHING	~	~	✓
FREEDIVING	V	V	~

T700 SUPERFORCE	
790 x 190 mm	
25 SUAVE 30 MEDIA 40 DURA	
29°	
×	
240 gr.	
ELASTIC-K10 NERO	
C4: 300 / 400 (KIT ADAPTER) MARES: RAZOR OMER: STINGRAY, EAGLERAY	

FEATURES			
MATERIAL	THERMOPLASTIC	THERMOPLASTIC	THERMOPLASTIC
BLADE SIZE	780 X 195 with footpocket size 42/43	870 X 195 with footpocket size 42/43	800 x 195 mm
HARDNESS	SOFT	SOFT	SOFT MEDIUM
ANGLE		29° + 3° = 32°	
FEATURED WITH FOOTPOCKET	mod. 250 black	mod. 250 black	mod. 250 black
TOTAL WEIGHT	590 gr with footpocket size 42/43	630 gr with footpocket size 42/43	starting from 670 gr
WATER RAIL	CO-MOULDEI	O IN FLEXIBLE THER MATERIAL	MOPLASTIC
FOOTPOCKET COMPATIBILITY	NO	NO	CAN ONLY BE ASSEMBLED ON 250 FOOTPOCKETS
FEATURED WITH A BAG	×	×	×
	NEW	KIEW	





For over 30 years, C4 has been designing and manufacturing carbon fins in Italy. C4 was the first company in the world to produce carbon fiber fins and has gained an unparalleled experience that has led today to the creation of the 200 fins: a unique product of its kind. In the fins 200 the resonance frequency of any elastic structure, normally known as the elastic response, is particularly enhanced by the special and dedicated lamination of the blades.

Four different types of carbon fiber have been engineered to give the blades a curvature with the consequent resonance, predefined in the design phase.

The industrial production system of C4 has made it possible to eliminate approximations and inhomogeneities typical of manual craftsmanship.

The 200 feature
new and specific
100% carbon fiber
blades. Designed,
manufactured and
tested in C4, they
offer a completely new
progressive lamination,
made with 4 different types
of carbon fiber, reaching
unprecedented levels of
reactivity and resistance.

WATER RAILS.

Thanks to an exclusive production process, property of C4, the water rails of the 200 series are co-moulded on the blades. This particular technology allows the elimination of gluing and allows the application of water rails of complex shapes made with elastic and highly tough thermoplastic materials.

L-1090 **PESCA**

These fins are specifically designed for deep sea fishing and they feature an hydrodynamic antiturbulence flap. Dedicated blades are available in three stiffnesses: 25 (soft), 30 (medium) and 35 (medium-hard). Paired with 200 footpockets, they feature a visible carbon fiber graphics and colouring in black and military green, for the logos, water rails and the footpockets.

MATERIAL	HT 15T
BLADE HARDNESS	Soft 25 - Medium 30 - Medium/Hard 35
WATER RAILS	Variable geometry. Overmolded under high pressure
FINS WEIGHT	starting from 510gr.
BLADE ATTACHMENT	3+3 with shock absorber



L-1090 APNEA

MADE IN ITALY

These fins are **specifically designed for freediving** and they feature an hydrodynamic an-ti-turbulence flap. Dedicated blades are available in three stiffnesses: 20 (extra-soft), 25 (soft) and 30 (medium). Paired with shoes 200 footpockets, they feature a visible car-bon fiber graphics and colouring in white, for the logos, water rails and the footpockets.

MATERIAL	HT 15T
BLADE HARDNESS	Extra Soft 20 - Soft 25 - Medium 30
WATER RAILS	Variable geometry. Overmolded under high pressure
FINS WEIGHT	starting from 510gr.
BLADE ATTACHMENT	3+3 with shock absorber



L-1090 **BETTA**

MADE IN ITALY



These fins are **specifically designed for freediving** and they feature an hydrodynamic an-ti-turbulence flap. Dedicated blades are available in two stiffnesses: 20 (extra-soft) and 25 (soft). Paired with 200 footpockets, they feature the graphic theme "Betta Splen-dens". The blades are paired with footpockets with a black upper and white insole. The water rails feature a black and white asymmetrical colouring.

MATERIAL	HT 15T
BLADE HARDNESS	Extra Soft 20 - Soft 25
WATER RAILS	Variable geometry. Overmolded under high pressure
FINS WEIGHT	starting from 510gr.
BLADE ATTACHMENT	3+3 with shock absorber



S-990 **FIRESTONE**

These fins are specifically designed for spearfishing. The blades with dovetail terminal are available in three stiffnesses: 25 (soft), 30 (medium) and 40 (hard). Paired with 200 footpockets, they feature a visible carbon fiber graphics and colouring in black and red, for the logos, water rails and the footpockets. The water rails feature an asymmetrical colouring.

MATERIAL	HT 15T
BLADE HARDNESS	Soft 25 - Medium 30 - Hard 40
WATER RAILS	Variable geometry. Overmolded under high pressure
FINS WEIGHT	starting from 450gr.
BLADE ATTACHMENT	3+3 with shock absorber

MADE IN ITAL



S-990 CAMU

These fins are specifically designed for spearfishing. The blades with dovetail terminal are available in three stiffnesses: 25 (soft), 30 (medium) and 40 (hard). Paired with 200 footpockets , they feature a visible carbon fiber graphics and colouring in green and brown, for the logos, water rails and the footpockets. The water rails feature an asym-metrical colouring.

MATERIAL	HT 15T	
BLADE HARDNESS	Soft 25 - Medium 30 - Hard 40	
WATER RAILS	Variable geometry. Overmolded under high pressure	
FINS WEIGHT	starting from 450gr.	
BLADE ATTACHMENT	3+3 with shock absorber	

MADE IN ITALY





CARBON FIBER BLADE FINS



For the development of these fins we started from the design of the foot pocket. MB Fins feature the new 250 foot pocket, a direct derivation of the previous 300 model.

Thanks to the use of a TPE 75 ShA polymer overmolded on a rigid sole, the 250 foot pocket transmits energy from the foot to the blade in the best possible way, resulting in highly efficient fins.

The design of the geometries has allowed to use minimum thicknesses resulting in a reduction of the weight of the 250 footpocket in size 41/42 to just 250gr.



WATER RAIL

MB fins feature new rounded section water rails that improve water containment on the blade and reduce water vortexes on the outer sides.



ANATOMY

The 3° pre-shaped anatomy of the 250 makes it particularly comfortable to wear. The reduced thicknesses fit the shape of the upper to the shape of the foot, without painful constraints.

SURFACE

matte surface



The connection between the foot pocket and the blade, thanks to the internal sole, is rigid and solid, and transmits the force to the blades efficiently.

The assembly of the blade on the footpocket without side horns, already created by C4 in 2006, allows an elastic bending of the blade along its entire length.



In MB fins, the major factor that increases performance is the new dedicated "Reverse Parabolic" lamination; a parabolic curvature which, instead of having the part with greater flexion at the top, it is near the foot.

This dedicated lamination significantly changes the mechanical behaviour of the fin. The surface that generates the thrust is in fact greater than the surface that generates hydrodynamic resistance, thus producing greater elastic deformations and greater propulsion. There is such a big advantage that it is possible to use stiffer blades, therefore with greater performance, but using the same effort normally used with lighter blades.

Taking advantage of this feature we have raised the relative performance. A "+" has been added to the hardnesses. This is because, flexed in the hand, an MB 25+ is stiff and pushes as much as a standard 30 while weighing in the water like a 25.

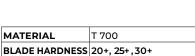
Restarts from the bottom, accelerations and speeds are thus higher.

MB fins are named after their creator: Marco Bonfanti, who wanted to personally sign his new fin project featuring the "Reverse Parabolic" curved blades.



MB **001**

MADE IN ITALY



ELASTIC-K10 NERO

MB1 are the futuristic version of the traditional spearfishing universal fin.

	WAILK KAILS	ELASTIC RIGHTERO	
	FINS WEIGHT	starting from 500 gr.	
	96900		mm { 95
			·
			806
O Company			
0PC4MB1 0PC4MB1 20 - 36C/44C			
0PC4MB125 - 36C/44C 0PC4MB130 - 36C/44C	755		
0PC4MB1 30 - 36C/44C	600年2月1日	1000	
UPON REQUEST, IT IS POSSIBLE TO PAIR		33333335	
THESE BLADES WITH WHITE COLOR		122222	
250 FOOTPOCKETS		121212	
250	100000000000000000000000000000000000000		
	1000	250	
M.A.			

MATERIAL

WATER RAILS

MB **002**

MB2 are long fins designed for deep dives. They combine performance and tradition.

MATERIAL	T 700
BLADE HARDNESS	20+, 25+,30+
WATER RAILS	ELASTIC-K10 NERO
FINS WEIGHT	tarting from 520 g

MADE IN ITALY



FALCON BLADE

FALCON are fin blades made in 100% T700 SUPERFORCE carbon fibre material. They can be assembled on traditional foot pockets such as Mares Razor and Omersub Stingray.

MATERIAL	T700 Superforce
BLADE HARDNESS	25 soft – 30 medium 40 hard
WATER RAILS	Elastic-K10 black
FINS WEIGHT	a partire da 600 gr









PLASTIC BLADE FINS

FOOT POCKET 250

Thanks to the use of a TPE 75 ShA polymer overmolded on a rigid sole, the 250 foot pocket transmits energy from the foot to the blade in the best possible way, resulting in highly efficient fins.

The design of the geometries has allowed to use minimum thicknesses resulting in a reduction of the weight of the 250 footpocket in size 41/42 to just 250gr.

PERFORMANCE

The connection between the foot pocket and the blade, thanks to the internal sole, is rigid and solid, and transmits the force to the blades efficiently.

The assembly of the blade on the footpocket without side horns, already created by C4 in 2006, allows an elastic bending of the blade along its entire length.

MATERIAL

The polymer used for the 250 foot pocket is particularly elastic and allows for an easy and simple fit, thus improving comfort. The insole allows to have a stiff footpocket in the sole area but comfortable in the upper.

TRANSPORTATION

The 250 footpocket features a simple assembly of the blade thanks to a single sturdy M6 screw. The assembly and disassembly of the blade is quick and simple and the overall dimensions are optimal in case of air travel.

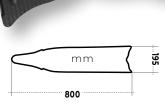
INTEGRATED WATER RAILS

A key element feature by the C4 Umberto Pelizzari fins is the fact that the water rails are over-moulded on the blades. The length (30.2* cm), the variable height (max 17.8* mm), the thickness (3.3* mm) and the material (thermo rubber) are another important feature of these blades.

LOW WEIGHT

Today the C4 Umberto Pelizzari fins are by far the lightest on the market of long polymer blade fins. They weigh less than 1200 grams a pair.

MATERIAL	Thermoplastic
BLADE HARDNESS	SOFT - MEDIUM
WATED DAILS	CO-MOULDED IN ELASTIC THERMOPLASTIC
FINS WEIGHT	Starting from 670 g



NEW

	= : 	
	0PC4UP	
MEDIUM	0PC4UP M 36-44	
SOFT	0PC4UPS 36-44	

UPON REQUEST, IT IS POSSIBLE TO PAIR THESE BLADES WITH WHITE COLOR 250 FOOTPOCKETS





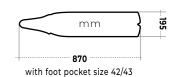
PREDATOR

MADE IN ITALY

Manufactured entirely at C4 plant in Italy, Predator fins are made by overmolding a technopolymer blade with 250 foot pockets. These fins are ideal not only for diving novices but also NEW for more experienced spearfishermen and freedivers who want a light fin with a comfortable foot pocket, a soft but reactive blade, and who do not consider it essential to have a fin with a blade that can be disassembled from the foot pocket.

BLADE MATERIAL	TECHNOPOLYMER	
FOOTPOCKET MATERIAL	TPE 75 SHA	
BLADE HARDNESS	SOFT	
WATER RAILS	YES	
FIN WEIGHT	630 GR WITH FOOT POCKET SIZE 42/43	

EU US 36/37 38/39 4/4.5 40/41 5.5/6 41/42 7/8 42/43 8/9 43/44 8.5/9.5 44/45 9.5/10.5 46/47 11/12 12,5/13



0PC4250PRE 0PC4250PRE **36-46**

BLADE PREDATOR

We have sourced and tested a specific polymer to obtain a soft blade with high elastic return and strong resistance to breakage,
The presence of water rails in the final part of the blade prevents the fin from drifting during the kick, thus improving performance.



All C4 carbon fiber blades have always been entirely manufactured in our production plant in Italy. Starting this year, a new plastic injection department has been added at C4 plant and this is where the 250 footpockets and PREDATOR blades are manufactured.

PREDATOR fins are equipped with the new 250 footpockets. Thanks to the use of a TPE 75 ShA polymer, the energy transmission of the 250 footpocket to the blade is increased, thus obtaining highly efficient fins. The study of the geometries has allowed us to obtain minimum thicknesses, allowing the weight of the 250 footpocket in size 41/42



FOOTPOCKETS 250 STORM fins are equipped with the new 250 footpockets.

Thanks to the use of a TPE

75 ShA polymer, the energy transmission of the 250 footpocket to the blade in increased, thus obtaining highly efficient fins.

The study of the geometries has allowed us to obtain minimum thicknesses.

allowing the weight of the

250 liner in size 41/42 to be

reduced to just 250 grams.

STORM

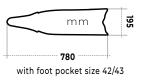
MADE IN ITALY

Manufactured entirely at C4 plant in Italy, STORM fins are made by overmolding a technopolymer blade with 250 footpockets.

> These fins are ideal not only for diving novices but also for experienced spearos and freedivers who spearfish in shallow waters (0-18mt)

Storm fins feature a comfortable foot pocket, a soft and reactive blade but 10 cm shorter than the standard length featured on spearfishing fins.

BLADE MATERIAL	TECHNOPOLYMER
FOOTPOCKET MATERIAL	TPE 75 SHA
BLADE HARDNESS	SOFT
WATER RAILS	YES
FIN WEIGHT	590 GR WITH FOOT POCKET SIZE 42/43



0PC4250ST



EU

36/37 38/39 40/41 41/42 42/43

4/4.5 5.5/6 7/8 8/9 43/44 8.5/9.5 44/45 9.5/10.5 46/47 11/12 12,5/13

US

100% MADE IN ITALY

All C4 carbon fiber blades have always been entirely manufactured in our production plant in Italy. Starting this year, a new plastic injection department has been added at C4 plant and this is where the 250 footpockets and STORM blades are manufactured.



We have sourced and tested a specific polymer to obtain a soft blade with high elastic return and strong resistance to breakage, The presence of water rails in the final part of the blade prevents the fin from drifting during the kick, thus improving performance.



A CONTRACTOR OF THE PARTY OF TH